



Lathe SCULFORT

Brand	SCULFORT MAXICAP SENIOR
Type	380 x 3000 P
Peak height	380mm
Maximum diameter allowed above the bench	780 mm
Maximum diameter allowed above the transverse trolley	580 mm
Maximum diameter allowed above the guides of the straggler	780 mm
Maximum diameter to be trolley in the broken	1160 mm
Total width of the broken	400 mm
Bench width	575 mm
Brush bore	80 mm
Transverse trolley travel	600 mm
Travel of the small longitudinal trolley	200 mm
Counter sheath stroke	250 mm
Cone of the counter tip	CM 6
24 front and rear spindle speeds	6 to 1280 rpm
54 transverse advances	from 0.012 to 5.6 mn/tr
54 longitudinal advances	from 0.025 to 11.2 mn/tr
90 metric pitch	from 0.25 to 280 mm
84 steps Whitworth	from 0.25 to 112 net per thumb
54 steps modules	from 0.25 to 11.2
Engine power	13 hp
Approximate weight	5900 kg
Fixed bezel, bezel to follow, chucks 3 and 4 bits, square turret	

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NCAV

