



## Thread trolley lathe SCULFORT UNICAP

Distance between peak	2500 mm
Diameter allowed above the bench	600 mm
Diameter allowed above the bench along the entire length between tips	540mm
Diameter allowed on the transverse slide	320mm
Diameter to be trolleyed in the broken	800mm
Bench width	455mm
Diameter of the front span of the spindle	75mm
Walrus cone of the tip	5
Number of pin speed	18
Maximum transmissible torque	450m/kg
Advances	40
Extreme values of longitudinal advances	0.02 à 16mm/t
Extreme values of cross-sectional advances	0.01 à 8mm/t
Metric threads	33
Extreme values	0.25 à 160mm
Not from the mother screw	6mm
Length of straggler guides	625mm
Transverse trolley stroke	450mm
Diameter allowed with rear tool holder	320mm
Ability of the bezel to follow	30 à 150mm
Load allowed between tips without bezel	2000 Kg
Load allowed to the tray	700 Kg
Mandrel 3 bits diam 350 mm	
Mandrel 4 bits diam 500 mm	
Dimensions : L x l x H	3 640 x 1 270 x 1355
Weight	3 100 Kg

