## Gortina Machines Outils



Mail : contacts@gmo.fr – Site : www.gmo.fr ZA du Landreau – 49610 Mozé-sur-Louet Tel : 02.41.79.79.00 – Fax : 02.41.79.79.09

## Thread trolley lathe SCULFORT UNICAP

Distance between peak	2500 mm
Diameter allowed above the bench	600 mm
Diameter allowed above the bench along the entire length between tip	os 540mm
Diameter allowed on the transverse slide	320mm
Diameter to be trolleyed in the broken	800mm
Bench width	455mm
Diameter of the front span of the spindle	75mm
Walrus cone of the tip	5
Number of pin speed	18
Maximum transmissible torque	450m/kg
Advances	40
Extreme values of longitudinal advances	0.02 à 16mm/t
Extreme values of cross-sectional advances	0.01 à 8mm/t
Metric threads	33
Extreme values	0.25 à 160mm
Not from the mother screw	6mm
	omm
Length of straggler guides	625mm
Length of straggler guides Transverse trolley stroke	
	625mm
Transverse trolley stroke	625mm 450mm
Transverse trolley stroke Diameter allowed with rear tool holder	625mm 450mm 320mm
Transverse trolley stroke Diameter allowed with rear tool holder Ability of the bezel to follow	625mm 450mm 320mm 30 à 150mm
Transverse trolley stroke Diameter allowed with rear tool holder Ability of the bezel to follow Load allowed between tips without bezel	625mm 450mm 320mm 30 à 150mm 2000 Kg
Transverse trolley stroke Diameter allowed with rear tool holder Ability of the bezel to follow Load allowed between tips without bezel Load allowed to the tray	625mm 450mm 320mm 30 à 150mm 2000 Kg
Transverse trolley stroke Diameter allowed with rear tool holder Ability of the bezel to follow Load allowed between tips without bezel Load allowed to the tray Mandrel 3 bits diam 350 mm	625mm 450mm 320mm 30 à 150mm 2000 Kg
Transverse trolley stroke Diameter allowed with rear tool holder Ability of the bezel to follow Load allowed between tips without bezel Load allowed to the tray Mandrel 3 bits diam 350 mm Mandrel 4 bits diam 500 mm	625mm 450mm 320mm 30 à 150mm 2000 Kg 700 Kg



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